

IN THE CLAIMS

This listing of claims will replace all prior versions, and listings, of claims in the application:

1. (Currently Amended) A light-emitting device comprising:

a first light-emitting element for emitting a red color comprising a ~~transparent~~ first electrode, a first layer including an organic compound and touching the first electrode, and a ~~transparent~~ second electrode touching the first layer including the organic compound;

a second light-emitting element for emitting a green color comprising a ~~transparent~~ third electrode, a second layer including an organic compound and touching the third electrode, and a ~~transparent~~ fourth electrode touching the second layer including the organic compound; ~~[[and]]~~ .

a third light-emitting element for emitting a blue color comprising a ~~transparent~~ fifth electrode, a third layer including an organic compound and touching the fifth electrode, and a ~~transparent~~ sixth electrode touching the third layer including the organic compound~~[[,]]~~ ; and

a first transparent substrate and a second transparent substrate which sandwich the first to third light-emitting elements,

wherein luminescence passing the first electrode and the first transparent substrate and luminescence passing the second electrode and the second transparent substrate are the same in a color coordinate,

wherein luminescence passing the third electrode and the first transparent substrate and luminescence passing the fourth electrode and the second transparent substrate are the same in the color coordinate, and

wherein luminescence passing the fifth electrode and the first transparent substrate and luminescence passing the sixth electrode and the second transparent substrate are the same in the color coordinate.

2. (Currently Amended) A light-emitting device comprising;

a pixel portion having a plurality of light-emitting elements of white having a ~~transparent~~ first electrode, a layer including an organic compound and touching the first electrode, and a ~~transparent~~ second electrode touching the layer including the organic compound;

two color filters which sandwich the light-emitting element of white, and

a first transparent substrate and a second transparent substrate which sandwich the plurality of light-emitting elements of white,

wherein luminescence passing the first electrode and the first transparent substrate is used for displaying an image on a first display surface,

wherein luminescence passing the second electrode and the second transparent substrate is used for displaying the image on a second display surface, and

wherein transmitted light of three colors transmitted through each the two color filters form approximately the same triangles in a color coordinate as for both luminescence passing a first electrode and luminescence passing a second electrode.

3. (Previously Presented) A light-emitting device according to Claim 1, wherein one of the first electrode and the second electrode is a cathode and the other is an anode of the first light-emitting element,

wherein one of the third electrode and the fourth electrode is a cathode and the other is an anode of the second light-emitting element, and

wherein one of the fifth electrode and the sixth electrode is a cathode and the other is an anode of the third light-emitting element.

4. (Previously Presented) A light-emitting device according to Claim 2, wherein one of the first electrode and the second electrode is a cathode and the other is an anode of a light-emitting element layer including an organic compound .

5. (Previously Presented) A light-emitting device according to Claim 1, wherein number of layers to be passed is different between light transmitted through the first electrode and light transmitted through the second electrode,

wherein number of layers to be passed is different between light transmitted through the third electrode and light transmitted through the fourth electrode, and

wherein number of layers to be passed is different between light transmitted through the fifth electrode and light transmitted through the sixth electrode.

6. (Original) A light-emitting device according to Claim 2, wherein number of layers to be passed is different between light transmitted through the first electrode and light transmitted through the second electrode.

7. (Previously Presented) A light-emitting device according to claim 1, wherein a TFT is connected to the first electrode or the second electrode,

wherein a TFT is connected to the third electrode or the fourth electrode, and

wherein a TFT is connected to the fifth electrode or the sixth electrode.

8. (Previously Presented) A light-emitting device according to claim 2, wherein a TFT is connected to the first electrode or the second electrode.

9. (Previously Presented) A light-emitting device according to Claim 1, wherein one of the first electrode and the second electrode is a transparent conductive film, the other is a metal thin film transmitting light,

wherein one of the third electrode and the fourth electrode is a transparent conductive film, and the other is a metal thin film transmitting light, and

wherein one of the fifth electrode and the sixth electrode is a transparent conductive film, and the other is a metal thin film transmitting light.

10. (Original) A light-emitting device according to Claim 2, wherein one of the first electrode and the second electrode is a transparent conductive film, other one of the first electrode and the second electrode is a metal thin film transmitting light.

11. (Previously Presented) An electronic appliance including the light-emitting device according to Claim 1, wherein the light-emitting device is selected from the group consisting of a video camera, a digital camera, a car navigation, a personal computer, or a portable information terminal.

12. (Previously Presented) An electronic appliance including the light-emitting device according to Claim 2, wherein the light-emitting device is selected from the group consisting of a video camera, a digital camera, a car navigation, a personal computer, or a portable information terminal.

13. (Currently Amended) A light-emitting device comprising;

a pixel portion having a plurality of light-emitting elements of white having a ~~transparent~~ first electrode, a layer including an organic compound and touching the first electrode, and a ~~transparent~~ second electrode touching the layer including the organic compound;

two color filters which sandwich the light-emitting element of white; and

a first transparent substrate and a second transparent substrate which sandwich the plurality of light-emitting elements of white,

wherein luminescence passing the first electrode and the first transparent substrate is used for displaying an image on a first display surface, and

wherein luminescence passing the second electrode and the second transparent substrate is used for displaying the image on a second display surface.

14. (Previously Presented) A light-emitting device according to Claim 13, wherein one of the first electrode and the second electrode is a cathode and the other is an anode of a light-emitting element layer including an organic compound.

15. (Original) A light-emitting device according to Claim 13, wherein number of layers to be passed is different between light transmitted through the first electrode and light transmitted through the second electrode.

16. (Original) A light-emitting device according to Claims 13, wherein a TFT is connected to the first electrode or the second electrode.

17. (Original) A light-emitting device according to Claim 13, wherein one of the first electrode and the second electrode is a transparent conductive film, other one of the first electrode and the second electrode is a metal thin film transmitting light.

18. (Previously Presented) An electronic appliance including the light-emitting device according to Claim 13, wherein the light-emitting device is selected from the group consisting of a video camera, a digital camera, a car navigation, a personal computer, or a portable information terminal.

19. (Previously Presented) The light emitting device according to claim 3, wherein the cathode includes Ag, and wherein a transparent conductive layer is formed over the cathode.

20. (Previously Presented) The light emitting device according to claim 4, wherein the cathode includes Ag, and wherein a transparent conductive layer is formed over the cathode.

21. (Previously Presented) The light emitting device according to claim 14, wherein the cathode includes Ag, and wherein a transparent conductive layer is formed over the cathode.

22. (Previously Presented) The light emitting device according to claim 19, wherein a thickness of the cathode is within a range of 6 nm to 10 nm, and

wherein a thickness of the transparent conductive layer is within a range of 240 nm to 290 nm.

23. (Previously Presented) The light emitting device according to claim 20, wherein a thickness of the cathode is within a range of 6 nm to 10 nm, and

wherein a thickness of the transparent conductive layer is within a range of 240 nm to 290 nm.

24. (Previously Presented) The light emitting device according to claim 21, wherein a thickness of the cathode is within a range of 6 nm to 10 nm, and

wherein a thickness of the transparent conductive layer is within a range of 240 nm to 290 nm.

25. (Previously Presented) The light emitting device according to claim 19, wherein a thickness of the cathode is within a range of 6 nm to 10 nm, and

wherein a thickness of the transparent conductive layer is within a range of 380 nm to 500 nm.

26. (Previously Presented) The light emitting device according to claim 20, wherein a thickness of the cathode is within a range of 6 nm to 10 nm, and

wherein a thickness of the transparent conductive layer is within a range of 380 nm to 500 nm.

27. (Previously Presented) The light emitting device according to claim 21, wherein a thickness of the cathode is within a range of 6 nm to 10 nm, and

wherein a thickness of the transparent conductive layer is within a range of 380 nm to 500 nm.